



## 534 & 536 Polyimide

LM-534 and LM-536 are polyimide label materials coated with pressure sensitive acrylic adhesive.

**LM-534** has a *high opacity semi-gloss white topcoat*.

**LM-536** has a *matte white topcoat*.

Both are specifically designed for thermal transfer printing. Bar code labels made from each material demonstrate excellent performance in lead free wave solder environments ranging from 260 degrees Celsius to 290 degrees Celsius.

Each polyimide label material is designed for barcode or alphanumeric identification of printed circuit boards, or related electronic component. It is the ideal label to withstand mixed circuit board processes, on either the top or bottom side of the board. It has excellent resistance to harsh fluxes, cleaners, saponifiers and wave solder environments, and resists all commonly employed methods of cleaning.

When used with the proper ribbon, LM-534 and LM-536 polyimide labels pass MIL-202F method 215J. The printed polyimide label resists smearing, even when the board and labels are directly removed from a re-flow or wave solder environment.

### PHYSICAL CHARACTERISTICS

Adhesive thickness	ASTM D 1000	0.0018-.0020 in. (0.046-0.051 mm)
180 degree peel adhesion	ASTM D 1000	24 hour dwell 35 oz/in (39 N/100 mm)
		72 hour dwell 50 oz/in (55 N/100 mm)
Coated film thickness	ASTM D 1000	0.0024-.0027 in. (0.061-0.069 mm)
Flammability	ASTM D 1000	Average Burn Time < 2 seconds
Dielectric Strength	ASTM D 1000	> 8 kv

LM-534 / 536 Performance Properties	Typical Results
Short Term High Service Temperature	50 minutes at 600°F (315°C)
	No visible effect
	Label remains functional
2 hours at 338°F (170°C)	No visible effect to label at 170°C, 190°C, or 220°C
	Label remains functional
Long Term High Service Temperature	1000 hours at 212°F (100°C)
	No visible effect to label at 120°
	Label discolors slightly at 145°
	Label remains functional

## Chemical Resistance, measured by PCS (Print Contrast Signal)

Chemical	Test Condition	PCS
Control	260°C heat, 5 minutes	99%
Trichloroethane	74°C, 10 minutes	98%
Aquanox SSA 30 aqueous	40-50°C, 10 minutes	98%
RE-ENTRY ® KNI 2000 Terpene	40-50°C, 10 minutes	98%
BIOACT ® EC-7R Terpene	40-45°C, 10 minutes	98%
Alpha Metals Inc. 2110 Saponifier 6% aqu	65-70°C, 10 minutes	98%
Isopropanol 99%	82°C, 10 minutes	99%
Deionized Water	100°C, 10 minutes	99%

Customer expectations, supported by our laboratory data clearly show **LM-534** and **LM-536** polyimide material can be stored at least one year in an environment below 80 degrees F and 60% RH. We are confident that our product will perform well beyond this time frame. However, it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional testing protocols that will quality a product's fitness for use in their actual applications.

### Product Performance and Suitability

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